

TABLE OF INKS AND SUBSTRATES. PAD PRINTING INKS

Marabu

PAD PRINTING INKS

Product Information	Tampa® Cure TPC	Tampa® Glass TPGL	Tampa® Plus TPL	Tampa® Star TPR	Tampa® Sport TPSP
Ink System	UV, 1C/2C	solvent, 2C	solvent, 1C/2C	solvent, 1C/2C	solvent, 2C
Drying	fast	fast	very fast	very fast	fast
Degree of Gloss	high gloss	glossy	glossy	glossy	glossy
Opacity	high	high	high	high	high
Special Characteristics	resistant to chemicals	dishwasher resistant	free of aromatic solvents, resistant to alcohol and petrol	universally applicable, resistant to petrol	very flexible
Basic Shades	17	17	17	17	2
4-Clr Process	-	4	4	4	-
Others	3	13	10	9	2
Specials	Opaque White and Black	High-Opaque Shades, Press-ready Metallics, Etch Imitations	Press-ready Metallics, High-Opaque Shades, High-Gloss White	Press-ready Metallics, High-Opaque Shades, Opaque White	Press-ready Silver, Opaque White
Auxiliaries		Ettii Iiiitatioiis	High-Gloss White	Opaque Wilite	
Thinner	TPV/TPV 7	TPGLV/TPV/TPV 6/UKV 1	TPV/TPLV	TPV/TPV 6/TPV 7	TPV/TPV 7
Thinner, Fast	TPV 2	PPTPV	TPV 2	TPV 2	TPV 2/TPV 9
Thinner, Slow	-	TPV 3	TPV 3*/TPV 8	TPV 3	TPV 3/TPV 8
Retarder	_	SV 3/SV 9	SV 11	SV 1	GLV
Retarder Paste		-	VP*	VP	-
	LIV D 1				
Accelerator	UV-B 1	-	-	-	-
Hardener Adhesion Modifier	H 1/H 2/H 4/HX	MGLH	H 1*/H 2/H 4/HX	H 1/H 2/H 4/HT 1/HX	H 2/H 4
Varnish/Bronze Binder	TPC 910	TPGL 910	TPL 910	TPR 910	TPSP 910
Transparent Base	-	-	-	TPR 409	-
Antistatic Paste	-	-	-	AP	-
Matting Powder	MP	MP	MP	MP	-
Opaquing Paste	OP 170		-	OP 170	-
Levelling Agent	ES	ES	-	ES	-
Surface Additive	SA 1	SA 1	SA 1	SA 1	SA 1
Anti-Rust Additive	-	-	-	-	-
Cleaner	UR 3/4/5	UR 5	UR 4/5	UR 3/4/5	UR 5
Substrates					
ABS/SAN	✓		✓	✓	
Acrylic Glass (PMMA)	✓		✓	✓	
Anodised Aluminium		✓ 6	✓ H	✓ H	
EVA/Boost					*
Glass, Ceramics		✓			
Metals	✓ H/HV	✓ 6			
Paper, Corrugated Board	V 11/11V		*	✓	
PETG, PETA			*	▼	
Polyacetal (POM)				# 4	
Polyamide (PA)				✓ H ó	
	✓ H			✓ H	
Polycarbonate (PC)	✓		✓	✓	
Polyester Foil, Coated					
Polyethylene (PE), Pre-Treated	✓ H				
Polypropylene (PP), Pre-Treated	✓ H				
Polypropylene (PP), Un-Treated					
Polystyrene (PS)	✓		✓	✓	
PVC, Rigid	✓		✓	✓	
PVC, Soft			✓	✓	
Textiles, Cotton					✓
Textiles, Synthetics					✓
Thermoplastic Elastomers (TPE)					
Thermosetting Plastics		✓	✓ H	✓ H	
Varnished Surfaces	✓ H	*	✓ H	✓ H	
Wood	V 11		✓ n	▼ ⊓	
	Audio and Electronic Products,	Glass for Indoor Applications	Toys, Promotional Items,	Sporting Goods, Promotional,	Sports Wear,

^{✓=} suitable ✓= limited suitability **6** = pre-treatment with PLR **6** = post-treatment by flame, hot air, or oven drying **H** = with hardener **HV** = adhesion modifier *not suitable for sensitive applications

PAD PRINTING INKS

Product Information	Tampa® Tech TPT	Tampa® Pur TPU	Tampa® Tex TPX	Tampa® Pol TPY	Maqua® Pad W MAP
Ink System	solvent, 2C	solvent, 2C	solvent, 2C	solvent, 1C/2C	WB, 1C/2C
Drying	fast	fast	medium	fast	medium
Degree of Gloss	high gloss	high gloss	glossy	glossy	satin gloss
Opacity	high	high	high	high	medium
Special Characteristics	resistant to chemicals, long pot life	resistant to chemicals	wash resistant, certified according to ECO PASSPORT by OEKO-TEX®	resistant to chemicals	water-based, long pot life
Basic Shades	17	17	17	17	17
4-Clr Process	-	4	-	4	-
Others	8	9	4	8	3
Specials	Press-ready Metallics, High-Opaque Shades	Press-ready Metallics, High-Opaque Shades	Press-ready Silver, Overprint Varnish	Press-ready Metallics, High-Opaque Shades	Opaque White, Opaque Black, Overprint Varnish
Auxiliaries					
Thinner	TPV/TPV 7	TPV/TPV 7	TPV/TPV 7	TPV/TPV 6/TPV 7	-
Thinner, Fast	TPV 2	TPV 2	TPV 2/TPV 9	TPV 2	-
Thinner, Slow	TPV 3	TPV 3	TPV 8/TPV 3*	TPV 3	-
Retarder	SV 1	SV 1	SV 12/GLV/SV 1*	SV 1	WV 1
Retarder Paste	VP	VP	-	VP	-
Accelerator	-	_	-	-	-
Hardener Adhesion Modifier	H 2/HT 1	H 1/H 2/H 4/HT 1/HX	HX/H 2/H 4	H 1/H 2/H 4/HT 1/HX	HW 1 (Textiles)
Varnish/Bronze Binder	TPT 910	TPU 910	TPX 910	TPY 910	MAP 910
,	-	TPU 409	- IFX 910	-	MAF 910
Transparent Base					-
Antistatic Paste	AP	AP	-	AP	
Matting Powder	MP	MP	-	MP	-
Opaquing Paste	OP 170	OP 170	-	OP 170	-
Levelling Agent	ES	UV-VM	-	ES	-
Surface Additive	SA 1	SA 1	SA 1	SA 1	-
Anti-Rust Additive	-	-	-	-	AR
Cleaner	UR 4/5	UR 3/4/5	UR 5	UR 3/4/5	WR 1, UR 3, PLR
Substrates					
ABS/SAN	✓		✓	✓	✓
Acrylic Glass (PMMA)			✓ 6		
Anodised Aluminium	✓	✓	✓ 6		
EVA/Boost					
Glass, Ceramics	✓	✓	✓		
Metals	*	4	✓	✓ H	
Paper, Corrugated Board			✓	✓	
PETG, PETA			-	·	
Polyacetal (POM)	4 6	~ 6	•		
Polyamide (PA)	* 0	→ 0	✓ 6	✓ H 6	
Polycarbonate (PC)	· ·	•	*	У н 9	✓
Polyester Foil, Coated					•
Polyethylene (PE), Pre-Treated			Y		
	*	*	*	✓ H	
Polypropylene (PP), Pre-Treated	✓	✓	✓	✓ H	✓
Polypropylene (PP), Un-Treated					
Polystyrene (PS)			✓		✓
PVC, Rigid			✓	✓	✓
PVC, Soft			✓		
Textiles, Cotton		✓	✓		✓ H
Textiles, Synthetics		✓	✓		✓ H
Thermoplastic Elastomers (TPE)			✓ 6		
Thermosetting Plastics	✓	✓		✓ H	
Varnished Surfaces	✓	✓	✓	✓ H	✓ 6
Wood	✓	✓	✓	~	4
Typical or Additional Application	Promotional Items, Office Products, Glass	Sporting Goods, Medical Products	Textiles, Toys, Baby Products	Audio and Electronic Products, Automotive	Toys, Baby Products and other sensitive application like textiles "Tagless"

⁼ suitable
= limited suitability
• = pre-treatment with PLR
• = post-treatment by flame, hot air, or oven drying
H = with hardener
HV = adhesion modifier
*not suitable for sensitive applications

PAD PRINTING INKS

resistant to chemicals very elastic Au-Cir Process	Product Information	Mara® Tech MGO	Mara® Prop PP
Drying	Ink System	solvent, 1C	solvent, 1C
Degree of Gloss Opacity Special Characteristics Sorean and pad printing ink, resistant to chemicals Special Characteristics Sorean and pad printing ink, resistant to chemicals Sorean and pad printing inchemicals Sorean and pa			
Opacity high medium Special Characteristics screen and pad printing ink, resistant to chemicals screen and pad printing in very elastic Basic Shades 17 14 4-Cir Process - - Others 7 3 Specials High-Opaque Shades, Overprint Varnish Opaque White, Opaque Black, Bronze Binder Auxiliories TRV/UKV 1* PPTPV/UKV 1 Thinner TPV 2/TPV 9 - Thinner, Slow GLV - Retarder SV 3*/SV 12 SV 1 Retarder Paste - - Accelerator - - Hardener Adhesion Modifier - - Varnish/Bronze Binder MGO 910 PP 902 Transparent Base - AP Antistatic Paste - AP Matting Powder - AP Opaquing Paste - - Evelling Agent ES ES Surface Additive - - Acrylic Glass (P		high gloss	satin gloss
Special Characteristics screen and pad printing in k, resistant to chemicals screen and pad printing in kyr elastic Basic Shades 17 14 4-Cir Process - - Others 7 3 Specials High-Opaque Shades, Overprint Varnish Opaque White, Opaque Black, Bronze Binder Auxiliaries TPV/UKV 1* PPTPV/UKV 1 Thinner TPV/UKV 1* PPTPV/UKV 1 Thinner, Stow GLV - Retarder SV 3*/SV 12 SV 1 Retarder Paste - - Accelerator - - Hardener Adhesion Modifier - - Varnish/Bronze Binder MGO 910 PP 902 Transparent Base - AP Antistic Paste - AP Mattic Paste - AP Mattic Paste - AP Mattic Paste - - Surface Additive - - Levelling Agent S S SS/SAN	-		
4-Cir Process Others Specials Specials Specials Auxiliaries Thinner TPV/UKV 1* Thinner, Fast TPV 2/TPV 9 Thinner, Slow Retarder SV 3*/SV 12 SV 1 Retarder Paste		screen and pad printing ink,	screen and pad printing ink, very elastic
Others 7 3 Specials High-Opaque Shades, Overprint Varnish Opaque White, Opaque Black, Bronze Binder Auxiliaries TPV/UKV 1* PPTPV/UKV 1 Thinner, Fast TPV 2/TPV 9 - Thinner, Slow GLV - Retarder SV 3*/SV 12 SV 1 Retarder Paste - - Accelerator - - Hardener Adhesion Modifier - - Varnish/Bronze Binder MGO 910 PP 902 Transparent Base - AP Antistatic Paste - AP Matting Powder - AP Opaquing Paste - - Levelling Agent ES ES Surface Additive - - Anti-Rust Additive - - Actylic Glass (PMMA) - - Amolised Aluminium ✓ 6 - EVA/Boost - - Glass, Ceramics ✓ 6 - Met	Basic Shades	17	14
High-Opaque Shades, Overprint Varnish	4-Clr Process	-	-
Auxiliaries Thinner TPV/UKV 1* Thinner, Fast Thinner, Fast TPV 2/TPV 9 Thinner, Slow GLV Retarder SV 3*/SV 12 SV 1 Retarder Paste	Others	7	3
Thinner TPV/UKV 1* PPTPV/UKV 1 Thinner, Fast TPV 2/TPV 9 - Thinner, Slow GLV - Retarder SV 3*/SV 12 SV 1 Retarder Paste - Accelerator - Hardener Adhesion Modifier - Varnish/Bronze Binder MGO 910 PP 902 Transparent Base - Antistatic Paste - Matting Powder - Opaquing Paste - Levelling Agent ES ES Surface Additive - Cleaner UR 4/5 UR 3/4/5 Substrates ABS/SAN Acrylic Glass (PMMA) Anodised Aluminium VA 6 EVA/Boost Glass, Ceramics Metals VA 6 Paper, Corrugated Board PETG, PETA Polyvacrbonate (PC) Polyvester Foil, Coated Polyyropylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermosetting Plastics Varnished Surfaces Varnished	Specials	High-Opaque Shades,	Opaque White, Opaque
Thinner, Fast TPV 2/TPV 9 Thinner, Slow GLV Retarder SV 3*/SV 12 SV 1 Retarder Paste	Auxiliaries	Overprint Varnish	Black, Bronze Binder
Thinner, Slow	Thinner	TPV/UKV 1*	PPTPV/UKV 1
Retarder SV 3*/SV 12 SV 1 Retarder Paste	Thinner, Fast	TPV 2/TPV 9	-
Retarder Paste Accelerator	Thinner, Slow	GLV	-
Accelerator	Retarder	SV 3*/SV 12	SV 1
Hardener Adhesion Modifier - - - -	Retarder Paste	-	-
Varnish/Bronze Binder MGO 910 PP 902 Transparent Base - AP Matting Powder Opaquing Paste Levelling Agent ES Surface Additive	Accelerator	-	-
Varnish/Bronze Binder MGO 910 PP 902 Transparent Base - AP Matting Powder Opaquing Paste Levelling Agent ES Surface Additive	Hardener Adhesion Modifier	-	-
Transparent Base	·	MGO 910	PP 902
Antistatic Paste Matting Powder Opaquing Paste Levelling Agent ES Surface Additive - Anti-Rust Additive - Cleaner UR 4/5 Substrates ABS/SAN Acrylic Glass (PMMA) Anodised Aluminium EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polyarbine (PB), Pre-Treated Polypropylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Variable (PA) Nedical Products, Medical Products,			
Matting Powder - MP Opaquing Paste - - Levelling Agent ES ES Surface Additive - - Anti-Rust Additive - - Cleaner UR 4/5 UR 3/4/5 Substrates UR 3/4/5 UR 3/4/5 UR 3/4/5 UR 3/4/5 UR 3/4/5 Substrates UR 3/4/5 UR 3/4/5 UR 3/4/5 UR 3/4/5 UR 3/4/5 UR 4/5 UR 3/4/5 UR 3/4/5 UR 4/5 UR 3/4/5 UR 3/4/5 UR 4/5 UR 3/4/5 UR 3/4 UR 4/5		-	
Opaquing Paste -		_	
Levelling Agent Surface Additive Anti-Rust Additive		-	
Surface Additive		FS	
Anti-Rust Additive Cleaner UR 4/5 Substrates ABS/SAN Acrylic Glass (PMMA) Anodised Aluminium EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Vanished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,		-	
Cleaner Substrates ABS/SAN Acrylic Glass (PMMA) Anodised Aluminium EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polytrylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Vanished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
Substrates ABS/SAN Acrylic Glass (PMMA) Anodised Aluminium EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PP), Pre-Treated Polypropylene (PP), Pre-Treated Polystyrene (PS) PVC, Rigid PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Vanished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
Acrylic Glass (PMMA) Anodised Aluminium EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,		UK 4/3	OK 3/ 4/ 3
Anodised Aluminium EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,	ABS/SAN		
EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PP), Pre-Treated Polypropylene (PP), Pre-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,	Acrylic Glass (PMMA)		
EVA/Boost Glass, Ceramics Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PP), Pre-Treated Polypropylene (PP), Pre-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,	Anodised Aluminium	16	
Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PE), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,	EVA/Boost		
Metals Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PE), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,	Glass, Ceramics	16	
Paper, Corrugated Board PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypropylene (PE), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,	Metals		
PETG, PETA Polyacetal (POM) Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polypethylene (PE), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,	Paper, Corrugated Board	V 00	
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Polyamide (PA) Polycarbonate (PC) Polyester Foil, Coated Polyethylene (PE), Pre-Treated Polypropylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
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Polypropylene (PP), Pre-Treated Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
Polypropylene (PP), Un-Treated Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
Polystyrene (PS) PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
PVC, Rigid PVC, Soft Textiles, Cotton Textiles, Synthetics Thermoplastic Elastomers (TPE) Thermosetting Plastics Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
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Varnished Surfaces Wood Typical or Additional Application Perfume Bottles, Medical Products,			
Wood Typical or Additional Application Perfume Bottles, Medical Products,			
Typical or Additional Application Perfume Bottles, Medical Products,		✓ 6 6	
Touch Panels (glass)		Front Panels (metal),	Medical Products, Packaging

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Do you need technical support?
We will be glad to help you: Phone: +49 (0)7141-691-140 technical.hotline@marabu.com